



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**RBE703A95-0520-01**  
**Job Sheet 180607**



004894

**Part No:** RBE703A95-0520-01

**Job Qty:** 5 ea

**Part Name:** Engine And Hydraulic Drain Tube



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 7/10/18

**Job Tracking No:**

**Due Date:** 8/7/18

**Created By:** Logan David

**Type:** SOLD

**Description:**

**Note:** DWG RBE703A95-0520-01 Rev 4 IPP Rev A 18.01.23 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 5 Ea  | 8/7/18     | 8/7/18   | 0.00      | 0.00    | Start Up Small Fab-4  |           | MLL            |
| 100   | Small Fab          | 5 pcs | 8/7/18     | 8/7/18   | 1.00      | 0.33    | Small Fab-9           |           | MLL DAS        |
| 110   | QC                 | 5 pcs | 8/7/18     | 8/7/18   | 0.00      | 0.00    | QC5                   |           | 38             |
| 130   | Packaging          | 5 pcs | 8/7/18     | 8/7/18   | 0.00      | 0.00    | Packaging3-2          | BA 0.00   | Aug 10 2018    |
| 140   | QC21-FG            | 5 Ea  | 8/7/18     | 8/7/18   | 0.00      | 0.00    | QC21                  |           | 21 AUG 10 2018 |

Part Op 100 - 1-Cut -11 to length as per DWG. 2-Cut -15 as required 3-Assemble quill (-1) as per DWG. 4-Assemble -9 coupling  
Descriptions: with -7 hose. 5-Pack as per DWG.

130 - Identify and Stock

### Job BOM

| Part / Item         | Component Name                | Quantity           | Operation             | Container |
|---------------------|-------------------------------|--------------------|-----------------------|-----------|
| 2044T47             | Tube Ø1.09                    | 1.4000 ft (.28 ea) | 90-Start up Operation | 093319    |
| 2044T67             | Cap Ø1.09                     | 10 Ea (2 ea)       | 90-Start up Operation | 093307    |
| 51495K116           | COUPLING 1/2" NCKL PLTD BRASS | 5 Ea (1 ea)        | 90-Start up Operation | 093263    |
| 91585A030           | Dowel Pin                     | 15 Ea (3 ea)       | 90-Start up Operation | 054244    |
| 9263K519            | O-ring                        | 5 Ea (1 ea)        | 90-Start up Operation | 053240    |
| K010-0608           | Hose Ø1/2 OD x Ø3/8 ID        | 30 ft (6 ea)       | 90-Start up Operation | 055179    |
| PAD210              | Foam Ø1 X 1                   | .4000 sf (.08 ea)  | 90-Start up Operation | 021250    |
| RBE703A95-0520-01-1 | Quill                         | 5 Ea (1 ea)        | 90-Start up Operation | 078125    |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated |
|-----------------------|---------------------|----------|-----------|-----------|
| 90-Start up Operation | 2044T47             | 1        | 29        | 0         |
|                       | 2044T67             | 10       | 142       | 0         |
|                       | 51495K116           | 5        | 63        | 0         |
|                       | 91585A030           | 15       | 82        | 0         |
|                       | 9263K519            | 5        | 19        | 0         |
|                       | K010-0608           | 30       | 153       | 0         |
|                       | PAD210              | 0        | 13        | 0         |
|                       | RBE703A95-0520-01-1 | 5        | 12        | 0         |

### Part Specifications

Specifications could not be found.

Plex 7/23/18 8:11 AM dart.logan.david



**Dart Aerospace Ltd.**

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA

TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S099913**



**Engine And Hydraulic Drain Tube**

**PART NO: RBE703A95 - 0520 - 01**

**Serial No/Batch: S099913**

**Revision:**

**Operation:**

**Change No:**

**Packaging**

**Mfg Date: 08/07/18**

**Job No: 180607**